



AriensCo  
655 W. Ryan St.  
Brillion, WI 54110  
www.gravely.com

# Service Letter

**Product Family: Pro-Turn 600 Zero-Turn Mowers**

**Subject: Assembly Instructions Reminder**

**Dealer Action: Understand and Correctly Follow Assembly Procedures**

Model	Serial Number	Description
992500	000101 – 999999	Pro-Turn 652 Kawasaki FX850
992501		Pro-Turn 660 Kawasaki FX1000
992502		Pro-Turn 672 Kawasaki FX1000
992503		Pro-Turn 660 Kawasaki FX1000 EFI
992504		Pro-Turn 672 Kawasaki FX1000 EFI

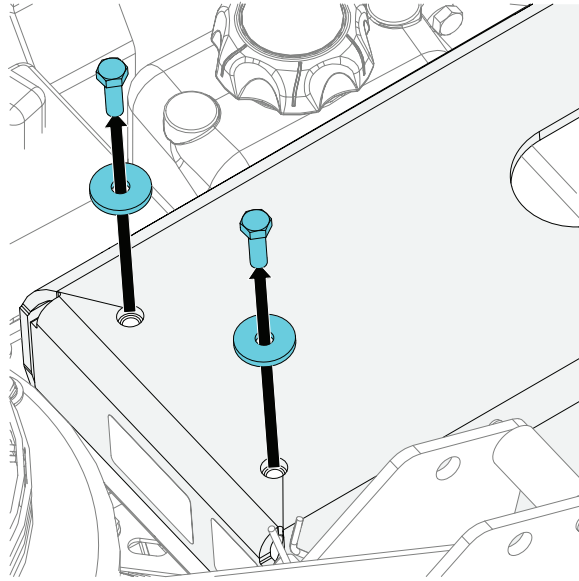
AriensCo has been noticing damaged part claims caused by not correctly following the assembly instructions for the new Pro-Turn 600 models. Damage has specifically been found to the seat switch connector, which can lead to an inoperative machine.

We are also aware that some dealers are not installing the two stop bolts from the literature pack into the seat plate. This can result in seat and / or harness damage when the seat assembly is rotated forward.

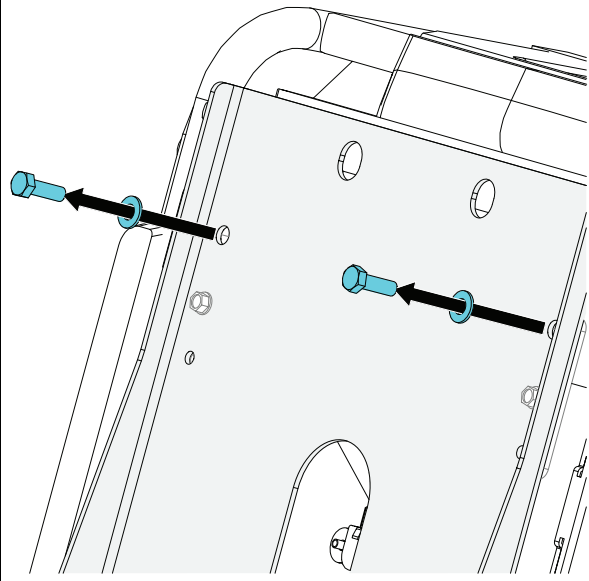
This Service Letter is a reminder that the seat-positioning steps must be performed before placing any unit into service. These and the remaining assembly procedures are found in the front of the Operator's Manual.

Please review the seat-only assembly steps starting on page 2.

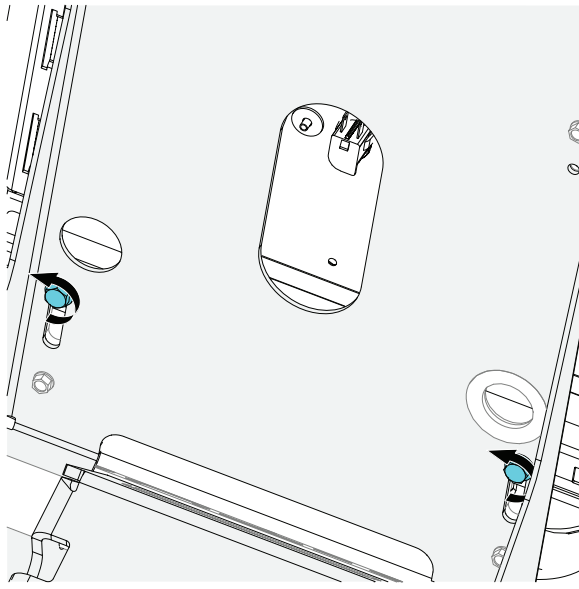
1. Remove two hex bolts and two flat steel washers from seat mount support. Retain for reinstallation.



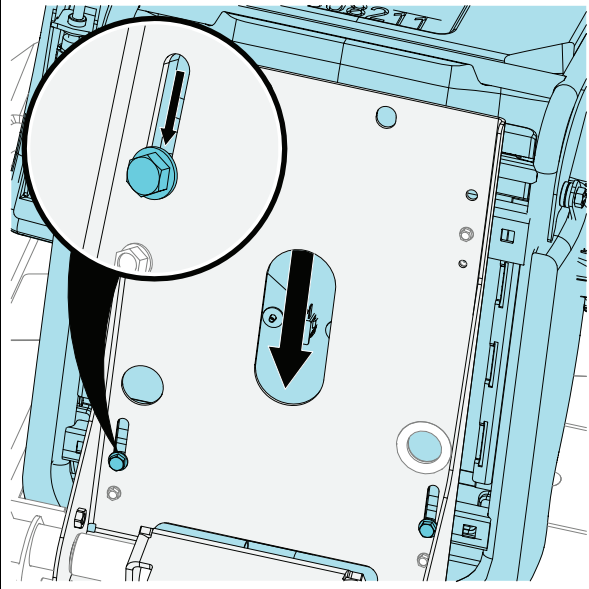
> 2. Remove hardware from upper seat plate holes. Retain for reinstallation.



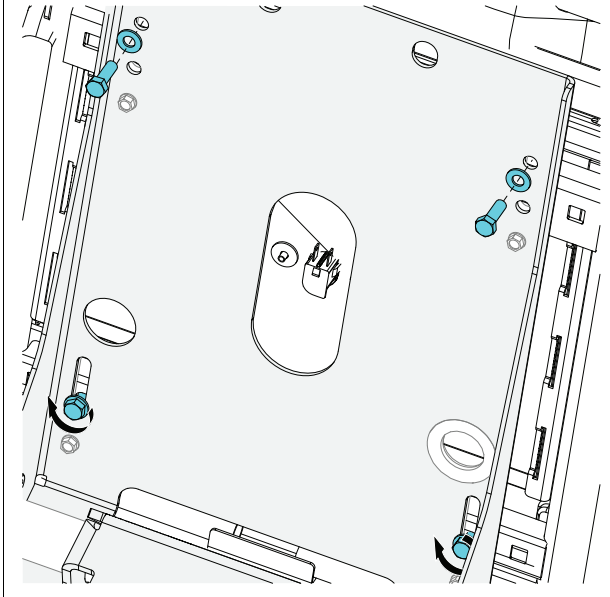
3. Loosen hardware in lower seat plate slots.



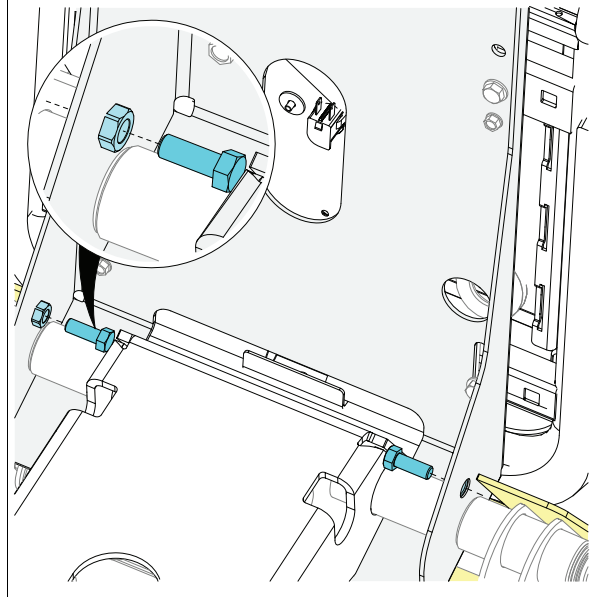
> 4. Slide seat down so hardware contacts bottom slots.



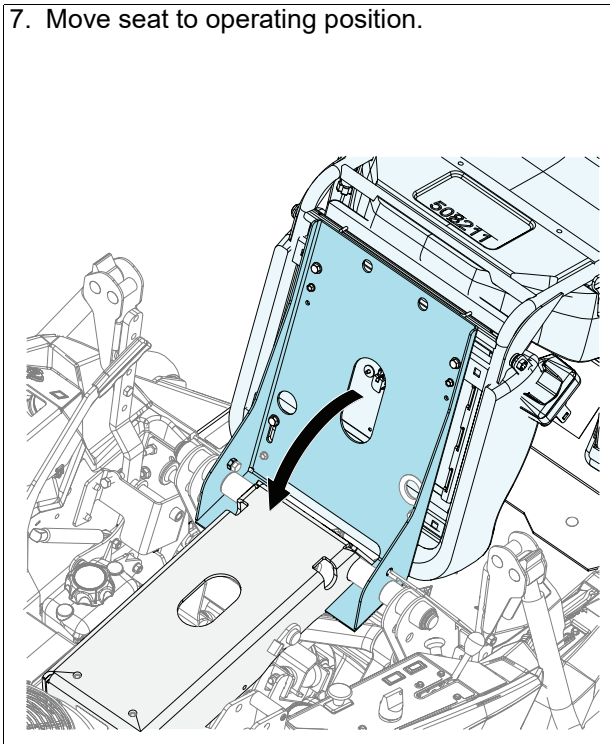
5. Reinstall hardware removed in step 2 and tighten all hardware.



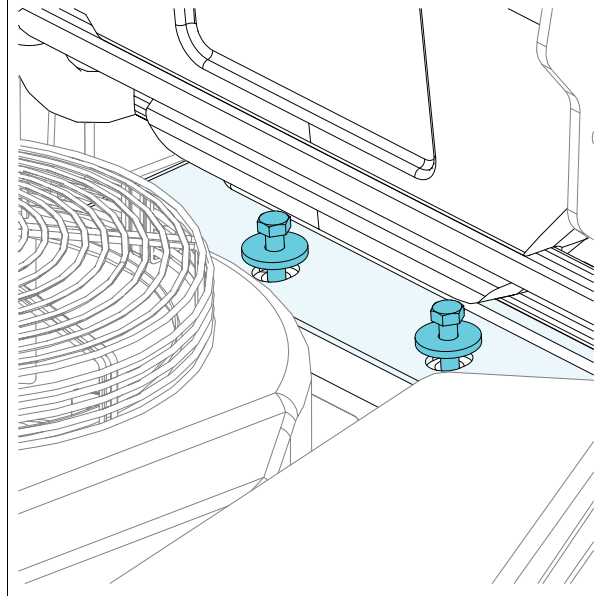
- > 6. Fully thread two hex bolts (from literature pack) through weld nuts located on either side of seat mount plate. Bolt heads must be positioned inside frame.



7. Move seat to operating position.



- > 8. Secure seat assembly to seat mount using hex bolts and flat washers removed in step 1.  
Torque 24.4 N•m – 31.2 N•m (18 lb-ft – 22 lb-ft).



9. Continue with remaining assembly steps found in Operator's Manual.