

3. Check parking brake and readjust if necessary. See *Check Parking Brake* on page 22.
7. Reinstall rear access pad and panel.

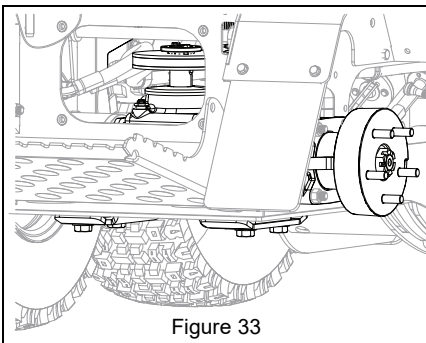
REPLACE BELTS



CAUTION: Damaged or worn belts may result in injury and / or damage to the unit. Check belts for excessive wear or cracks often.

Belt Access

1. Place unit in service position and remove rear access panel. See *Service Position* on page 18.
2. Support unit with suitable jack stands so drive wheels are off the ground.
3. Remove rear right wheel assembly. See Figure 33.



Remove PTO Belt

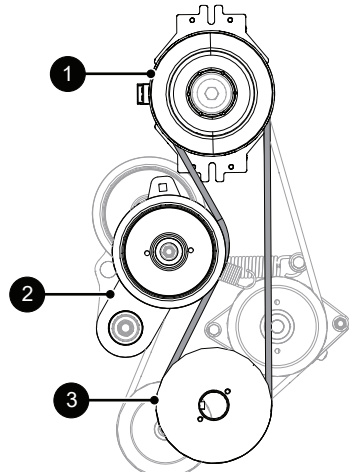


CAUTION: Use care when releasing idler spring tension. Keep body parts well away from idlers when performing this operation.

See Figure 34.

1. Insert 3/8" drive breaker bar into square hole in PTO idler arm.
2. Leverage breaker bar to release tension from PTO belt.
3. From the rear and side access windows, remove PTO belt from gearbox pulley and clutch pulley.

Bottom view of machine (gearcase assembly removed for clarity)



1. Gearbox Pulley
2. PTO Idler
3. Clutch Pulley

Figure 34

Install PTO Belt

See Figure 34.

1. Install PTO belt around gearbox pulley and clutch pulley (ensure back side of belt contacts idler pulley). Use breaker bar to apply leverage to PTO idler arm.

IMPORTANT: Ensure that belt has tension and is aligned in all pulleys.

2. Reinstall rear right wheel assembly.
3. Remove unit from jack stands.
4. Reinstall rear access panel. See *Service Position* on page 18.

Remove Drive Belt

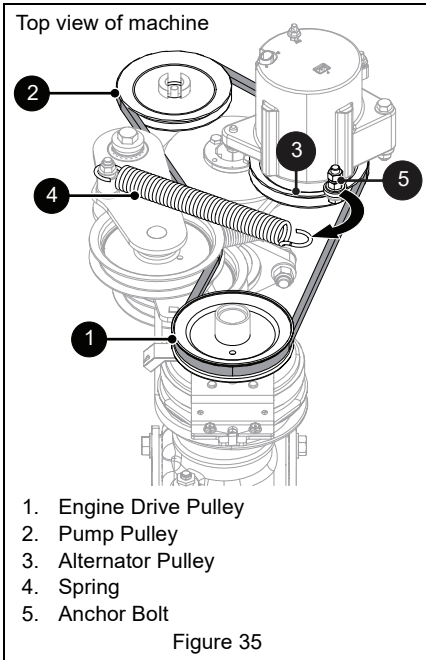


CAUTION: Use care when releasing idler spring tension. Keep body parts well away from idlers when performing this operation.

1. Remove PTO belt. See *Remove PTO Belt* on page 27.
2. Disconnect wire harness from electric clutch.
3. Remove hardware retaining clutch stop bracket.
4. Remove brine tank.

See Figure 35.

5. Slowly remove spring hook from anchor bolt to release tension from belt idler. Spring is located above frame and behind engine.
6. From the rear and side access windows, remove drive belt from engine drive, pump, and alternator pulleys.



Install Drive Belt

See Figure 35.

1. Install drive belt in the following order:
 - a. Around engine drive pulley
 - b. Around pump pulley (ensure back side of belt contacts idler pulley)
 - c. Around alternator pulley
2. Reinstall idler spring hook around anchor bolt to apply tension to belt.

IMPORTANT: Ensure that belt has tension and is aligned in all pulleys.

3. Reinstall brine tank.
4. Reinstall clutch stop bracket onto electric clutch.
5. Reconnect electric clutch to wire harness.
6. Reinstall PTO belt. See *Install PTO Belt* on page 27.

REVERSE CLUTCH BRAKE PLATES

See Figure 36

1. Remove hardware securing brake plates to clutch bracket. Retain for reinstallation.
2. Reverse the brake plates and secure to clutch bracket using original hardware.

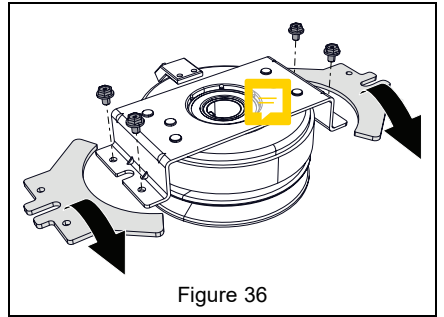


Figure 36